

TRACTORS POWER STEERING CONVERSION KIT WITH BY-PASS SYSTEM INSTALLING INSTRUCTION

IMT 558

HYDRAULIC STEERING CONVERSION KITS WITH BY-PASS SYSTEM AND SECURITY VALVE FOR IMT 558 TRACTORS ASSEMBLING INSTRUCTION

1. Oil reservoir.
 2. Hydraulic steering oil pump.
 3. Bracket to the engine body. (Spacer should be used between engine body and bracket)
 4. Lift valve and piston should be assembled and a gap of 4 cm. Left between exhaust pipe.
 5. 5/8 R6 hose from reservoir to oil pump. Fasten hose clamps.
 6. Return hose from lift to reservoir 3/8 R6.
 7. Pressure hose 5/16 R1 from oil pump to lift.
 8. Hose connection clamp.
 9. Assemble long rod.
 10. After the long rod assembled, the valve shaft will be tightened from the center with M8 bolts.
 11. After assembling use special SAE 10 or 20 oil (1lt.).
- After starting engine check oil level and if it is not enough
12. Hydraulic pressure valve.
- Note: Mounting bolts and hoses should be checked after 1 week from assembling

